

REDUCE YOUR  
PRODUCTION COST  
AND BE COMPETITIVE

TWO STAGE  
IMPREGNATION LINE



SUPER COATER

**H.äar**  
H.R. Industries

## BENEFITS OF TWO STAGE IMPREGNATION IN PRELAM

COST OF PURE MELAMINE RESIN  
COST OF PURE UREA RESIN

₹ 100.00 / KG  
₹ 25.00 / KG

RAW WEIGHT OF 60 GSM DÉCOR PAPER  
FINAL WEIGHT AFTER IMPREGNATION

190 GRAMS  
450 GRAMS WITH 58 % RC

TOTAL RESIN LOADING

260 GRAMS

### SINGLE DIP WITH 100% PURE MF RESIN

260 GRAMS TOTAL

MF  
260 GRAMS  
i.e. 0.260 x 100 ₹/KG  
26.00 ₹/ SHEET

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SAVE 70% OF EXPENSIVE  
MELAMINE RESIN WITHOUT  
COMPROMISING ON QUALITY.

### TWO STAGE IMPREGNATION LINE WITH 70% PURE UF RESIN & 30% PURE MF RESIN

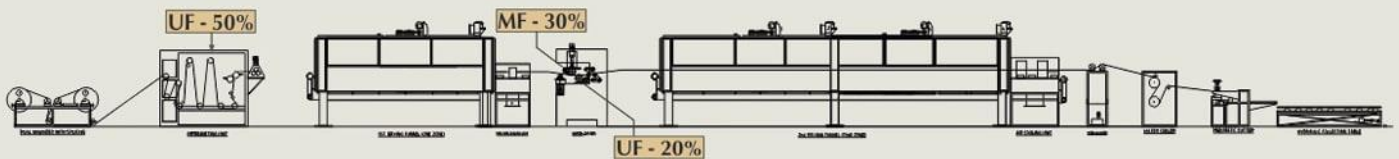
260 GRAMS TOTAL

MF  
80 GRAMS  
i.e. 0.080 X 100 ₹/KG  
8.00 RS/SHEET

UF  
180 GRAMS  
i.e. 0.180 X 25 ₹/KG  
4.50 RS/SHEET

8.00 + 4.50 = 12.50 RS/SHEET

## HORIZONTAL TWO STAGE PAPER IMPREGNATING PLANT



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